



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200



D4151-5
Job Sheet 175427



Part No: D4151-5

Job Qty: 10 ea

Part Name: Fwd Basket Instl Stud



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/18/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEET 3 IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD IPP Rev:B 11.01.21 as per dwg revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	4/17/18	4/17/18	0.00	0.00	Start Up Machining-2		12/05/17
110	Doosan	10 pcs	4/18/18	4/18/18	0.01	3.21	Doosan		12/05/17
130	QC	10 pcs	4/18/18	4/18/18	0.00	0.00	QC8		12/05/17
140	Packaging	10 pcs	4/18/18	4/18/18	0.00	0.00	Packaging3-2		12/05/17
150	QC21-SA	10 Ea	4/18/18	4/18/18	0.00	0.00	QC21		MAY 22 2018

Part Op
Descriptions: 110 - 1-Mill as per folio FA953 & dwg ,

DAS
21
9-89

MAY 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R1.000	303 Round Bar 1.00	2.5000 ft (.25 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R1.000	3	20	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fwd Basket Inst. Stud (Lower)	1.000Inches ± 0.030	1.030 0.970	Diameter	
2	Fwd Basket Inst. Stud (Lower)	0.800Inches + 0.000 - 0.010	0.800 0.790		
3	Fwd Basket Inst. Stud (Lower)	0.750Inches + 0.030 - 0.000	0.780 0.750		
4	Fwd Basket Inst. Stud (Lower)	0.375Inches ± 0.010	0.385 0.365		
5	Fwd Basket Inst. Stud (Lower)	0.500Inches ± 0.030	0.530 0.470		
6	Fwd Basket Inst. Stud (Lower)	1.000Inches + 0.003 - 0.000	1.003 1.000		
7	Fwd Basket Inst. Stud (Lower)	2.000Inches ± 0.030	2.030 1.970		
8	Fwd Basket Inst. Stud (Lower)	2.880Inches ± 0.030	2.910 2.850		
9	Fwd Basket Inst. Stud (Lower)	0.250Inches ± 0.010	0.260 0.240		
10	Fwd Basket Inst. Stud (Lower)	0.438Inches + 0.000 - 0.010	0.438 0.428	Diameter	
11	Fwd Basket Inst. Stud (Lower)	0.130Inches ± 0.030	0.160 0.100		
12	Fwd Basket Inst. Stud (Lower)	0.060Inches ± 0.030	0.090 0.030	Radius	
13	Fwd Basket Inst. Stud (Lower)	0.250Inches + 0.003 - 0.000	0.253 0.250	Diameter	
14	Fwd Basket Inst. Stud (Lower)	0.130Inches ± 0.030	0.160 0.100	Radius	

Plex 4/4/18 11:06 AM Dart.Gagnon.Michelle



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Container No: S072525



Part: D4151-5

Job No: 175427

Serial No/Batch: S072525

Revision:

Inspector:

Date: 05/17/18